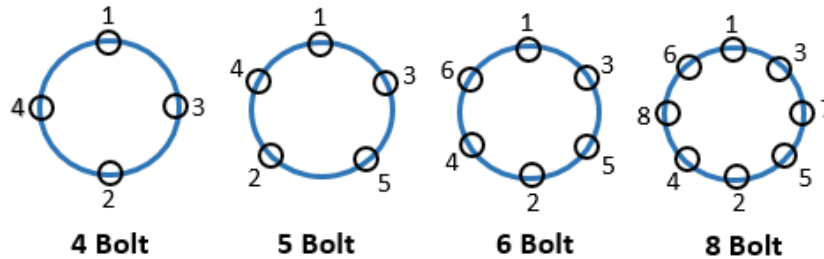


Trailers Northwest Inc.

Tire and Wheel Installation

Trailers Northwest Inc. would like to educate and remind customers on how to properly torque lug nuts and wheels.

Wheel Lug Tightening Sequence



Wheel Lug Tightening Torque by Pounds in Stages for Steel Wheels

Wheel Size	Torque Sequence		
<u>SIZE</u>	<u>1ST STAGE</u>	<u>2ND STAGE</u>	<u>3RD STAGE</u>
12"	20-25	35-40	50-75
13"	20-25	35-40	50-75
14"	20-25	50-60	90-120
15"	20-25	50-60	90-120
16"	20-25	50-60	90-120

REMEMBER

1. Line up holes with studs and slide in place to prevent damages to threads.
2. Use only lugs with a cone angle that matches the wheel hole angle.
3. Hand start, at least a few turns, all nuts before tightening.
4. Use only a hand torque wrench, not an impact gun to verify torque.
5. Follow the tightening sequence.
6. Follow the tightening stages.
7. Verify torque after minimum movement.
8. **Verify torque at 10 miles, 25 miles and at 50 miles.**
9. Verify torque periodically thereafter.

Failure to follow these procedures can result in at a minimum a severely damaged and expensive repair and at a maximum a horrific tragedy. We at Trailers Northwest are reminding customers to be aware of this safety issue. If you have any questions regarding this please feel free to give us a call. Trailers Northwest will not be held reliable for any accidents or incidents resulting from customer not properly re-torquing lug nuts.

Customer Signature

Date